



GMCO GRADE D ROTARY DRILLING SWAGE FITTINGS

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GMCO Grade C & D Rotary Drilling Fittings have set the industry standard for over a decade and were the first swaged-on grade D fitting to be successfully marked in the world. They are a one piece welded design and provide a permanent end connection to high pressure API grade C & D drilling hoses for use in the toughest oil field applications. Constructed of coupling grade schedule 160 N/L 80 4130 and special George Myer spec A 513 DOM tubing materials to provide years of trouble free service. GMCO Grade D Swage Fittings are specially designed for use with a wide variety of manufactures' steel cable reinforced drilling hoses and require no set screws for coupling retention.

End Styles: API Male Thread, Weld Bevel Prep for the addition of oil field hammer unions along with Ring Joint and API Flanges.

Hose Applications: API Grade C & D Rotary Drilling & Vibrator Hoses, Cementing Hoses and De-coking Hoses.

SIZE	WORKING PRESS. / PSI	PART NUMBER			TYPE	STEM I.D.	STEM MEAN O.D.	WT. LBS.
		MALE API THREAD	WELD BEVEL	WELD BEVEL SHORT				
2 1/2"	5000	940HXX+32C	940HXX+32WB-C	N/A	2 1/2" Hose x 2" Connection	2	2 1/2	31.0
	5000	940HXX+40C	940HXX+40WB-C	N/A	2 1/2" Hose x 2 1/2" Connection	2	2 1/2	31.0
	5000	940HXX+48C	940HXX+48WB-C	N/A	2 1/2" Hose x 3" Connection	2	2 1/2	33.0
3"	5000	948HXX+48A	948HXX+48WB-A	948HXX+48WBS-A	3" Hose x 3" Connection	2 1/2	3	41.0
	5000	948HXX+48B	948HXX+48WB-B	948HXX+48WBS-B	3" Hose x 3" Connection	2 1/2	3	45.0
	5000	948HXX+64A	948HXX+64WB-A	948HXX+64WBS-A	3" Hose x 4" Connection	2 1/2	3	44.5
	5000	948HXX+64B	948HXX+64WB-B	948HXX+64WBS-B	3" Hose x 4" Connection	2 1/2	3	50.0
3 1/2"	5000	956HXX+64A	956HXX+64WB-A	956HXX+64WBS-A	3 1/2" Hose x 4" Connection	3	3 1/2	47.0
	5000	956HXX+64B	956HXX+64WB-B	956HXX+64WBS-B	3 1/2" Hose x 4" Connection	3	3 1/2	55.0
	5000	956HXX+80A	956HXX+80WB-A	956HXX+80WBS-A	3 1/2" Hose x 5" Connection	3	3 1/2	44.5
4"	5000	964HXX+64A	964HXX+64WB-A	964HXX+64WBS-A	4" Hose x 4" Connection	3 1/2	4	53.0
	5000	964HXX+80A	964HXX+80WB-A	964HXX+80WBS-A	4" Hose x 5" Connection	3 1/2	4	56.0

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